

# Defect Studies of Zirconia Implanted by High Energy Xe Ions

O. Melikhova<sup>1</sup>, J. Čížek<sup>1</sup>, I. Procházka<sup>1</sup>, P. Hruška<sup>1</sup>,  
V.A. Skuratov<sup>2</sup>, T.E. Konstantinova<sup>3</sup> and I.A. Danilenko<sup>3</sup>

<sup>1</sup>Faculty of Mathematics and Physics, Charles University, Prague, Czech Republic

<sup>2</sup>Flerov Laboratory of Nuclear Reactions, Center of Applied Physics, JINR, Dubna, Russia

<sup>3</sup>Galkin Donetsk Institute for Physics and Engineering, National Academy of Sciences of Ukraine, Donetsk, Ukraine

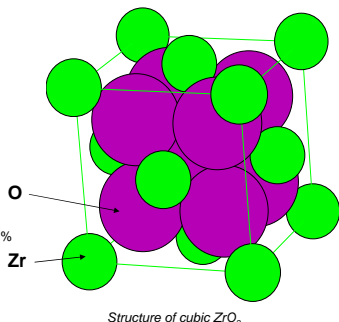
## Introduction

### Zirconia (ZrO<sub>2</sub>)

- wide band gap insulator (5-7 eV)
- high melting point 2700°C
- radiation hard material
- high temperature applications
- three ZrO<sub>2</sub> polymorphs
  - monoclinic < 1200°C
  - tetragonal 1200°C – 1380°C
  - cubic > 1380°C

### yttria stabilized zirconia (ZrO<sub>2</sub> + xY<sub>2</sub>O<sub>3</sub>)

- tetragonal phase is stabilized down to RT for x ≈ 3 mol. %
- cubic phase is stable at RT for x > 8 mol. %

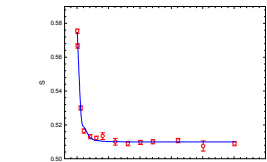
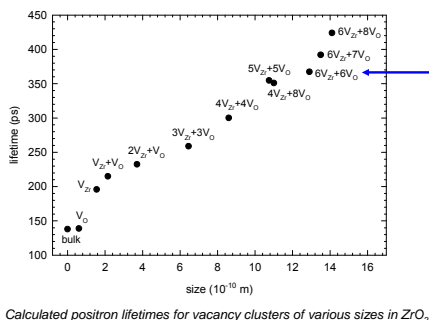


## Theoretical calculations

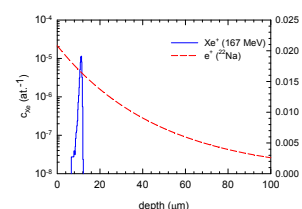
- Positron lifetimes were calculated by density functional theory (DFT)
- Standard scheme: the limit of vanishing positron density [Puska94]
- Electron-positron correlations treated within local density approximation (LDA) using a parametrization by Boronsky and Nieminen [Boronski86] with correction for incomplete screening [Puska89] using the dielectric constant  $\epsilon = 4.62$
- The effective potential for positrons constructed by atomic superposition (ATSUP) [Puska83]
- cubic ZrO<sub>2</sub> phase  $a = 5.08$  Å
- 768 atom base supercells (256 Zr + 512 O)
- atomic relaxation around defects not considered

## Results

- bulk lifetime: 138 ps (within GGA scheme 151 ps)
- Oxygen vacancy (V<sub>O</sub>): 139 ps, do not trap positrons (E<sub>v</sub> = 0.05 eV)
- Zirconium vacancy (V<sub>Zr</sub>): 196 ps, deep positron trap (E<sub>v</sub> = 2.33 eV)
- experimental lifetime of 370 ps measured in Xe implanted crystal corresponds to a cluster consisting of 6V<sub>Zr</sub> and 6V<sub>O</sub> (6V<sub>Zr</sub>+6V<sub>O</sub>)

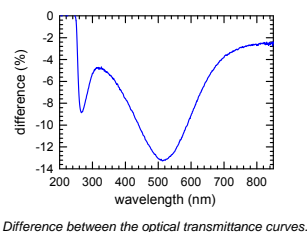
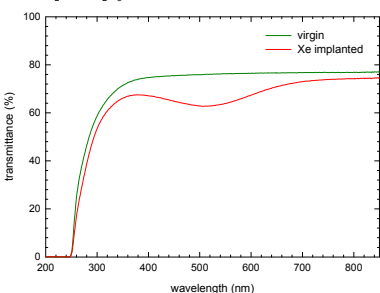


experiment (Xe implanted ZrO<sub>2</sub>+10%Y<sub>2</sub>O<sub>3</sub> single crystal)

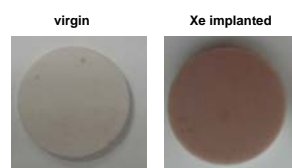


## Optical measurements

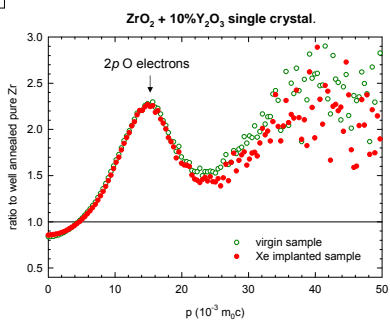
- virgin ZrO<sub>2</sub> + 10%Y<sub>2</sub>O<sub>3</sub> single crystal is transparent with high transmittance in the whole spectrum of visible light
- after Xe implantation the crystal becomes pinkish
- Xe implantation induced color centers with maximum absorption at wavelength of 520 nm
- ZrO<sub>2</sub> + 3%Y<sub>2</sub>O<sub>3</sub> ceramic changed its color from white to pink after Xe implantation as well



### ZrO<sub>2</sub> + 3%Y<sub>2</sub>O<sub>3</sub> ceramic



Change of coloration of ZrO<sub>2</sub> + 3%Y<sub>2</sub>O<sub>3</sub> ceramic after Xe implantation.



CDB ratio curves (with respect to well annealed Zr) for virgin and Xe implanted ZrO<sub>2</sub> + 10%Y<sub>2</sub>O<sub>3</sub> single crystal.

## Experimental

### Samples

- ZrO<sub>2</sub> + 10%Y<sub>2</sub>O<sub>3</sub> single (110) crystal, cubic structure
- ZrO<sub>2</sub> + 3%Y<sub>2</sub>O<sub>3</sub> sintered ceramic, T<sub>s</sub> = 1350°C, tetragonal structure

### Ion implantation

- Xe<sup>28+</sup> ions, E = 167 MeV, fluence: 3 × 10<sup>13</sup> cm<sup>-2</sup>, temperature T < 50°C, JINR Dubna
- stopping range in ZrO<sub>2</sub>: 10.8 μm

### Positron annihilation spectroscopy

- positron source: <sup>22</sup>Na with activity 1 MBq deposited on 2 μm thick mylar foil
- digital positron lifetime spectrometer [Becvar05], time resolution 145 ps (FWHM <sup>22</sup>Na), 10<sup>7</sup> annihilation events in spectra
- digital coincidence Doppler broadening spectrometer [Cizek10a], resolution 0.9 keV at 511 keV, 10<sup>8</sup> annihilation events in spectra

### Optical measurements

- measurement of optical transmittance in the wavelength range 200 – 900 nm at room temperature

## Positron Lifetime (LT) Spectroscopy

### Virgin samples

- **ZrO<sub>2</sub> + 10%Y<sub>2</sub>O<sub>3</sub> single crystal**
  - virgin ZrO<sub>2</sub> + 10%Y<sub>2</sub>O<sub>3</sub> single (110) crystal exhibits single component spectrum with lifetime 178.5 ps, which is considerably higher than the bulk lifetime
  - saturated trapping at Zr-vacancies (V<sub>Zr</sub>)
  - experimental lifetime is shorter than lifetime calculated for V<sub>Zr</sub> (196 ps) most probably due to inward relaxation of neighbouring ions
  - high density of defects in the virgin crystal was confirmed also by measurement on the slow positron beam [Cizek10b]
    - very short positron diffusion length L<sub>sp</sub> = (8.6 ± 0.4) nm
- **ZrO<sub>2</sub> + 3%Y<sub>2</sub>O<sub>3</sub> ceramic**
  - virgin ZrO<sub>2</sub> + 3%Y<sub>2</sub>O<sub>3</sub> ceramic exhibits 3-component spectrum containing (i) free positron component τ<sub>1</sub> ≈ 40 ps, (ii) positrons trapped at V<sub>Zr</sub>, τ<sub>2</sub> ≈ 176 ps, (iii) positrons trapped at triple points (intersection of three or more grain boundaries), τ<sub>3</sub> ≈ 320 ps

sample	τ <sub>1</sub> (ps)	I <sub>1</sub> (%)	τ <sub>2</sub> (ps)	I <sub>2</sub> (%)	τ <sub>3</sub> (ps)	I <sub>3</sub> (%)
<b>ZrO<sub>2</sub> + 10% Y<sub>2</sub>O<sub>3</sub> (110) single crystal</b>						
virgin	-	-	178.5(1)	100	-	-
Xe implanted	-	-	178.1(7)	95.1(6)	370(10)	4.9(5)
<b>ZrO<sub>2</sub> + 3% Y<sub>2</sub>O<sub>3</sub> sintered ceramic</b>						
virgin	40(10)	5(2)	176(2)	88(1)	322(9)	7.0(6)
Xe implanted	-	-	177.6(8)	93.5(7)	355(8)	9.5(6)

### Xe implanted samples

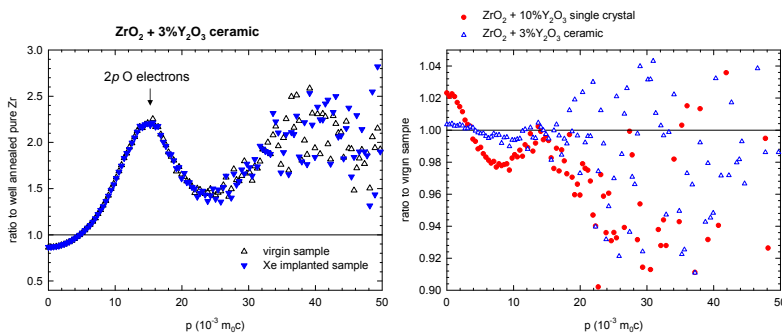
- stopping depth of 167 MeV Xe ions in ZrO<sub>2</sub> is z<sub>st</sub> = 10.8 nm (SRIM simulation)
- positron implantation profile:  $\rho(z) = \frac{1}{z_0} \exp\left(-\frac{z}{z_0}\right)$  the mean positron penetration depth for ZrO<sub>2</sub>:  $\tau_0 = \frac{E_{max}^2}{16\rho} = 48 \mu\text{m}$ ,  $E_{max} = 0.545 \text{ MeV}$ ,  $\rho$  - density
- probability that positron is stopped in the layer affected by Xe implantation:  $P = \int_0^{z_{st}} \rho(z) dz = 1 - \exp\left(-\frac{z_{st}}{z_0}\right) = 20\%$

### ZrO<sub>2</sub> + 10%Y<sub>2</sub>O<sub>3</sub> single crystal

- long lived component with lifetime τ<sub>3</sub> ≈ 370 ps appeared in LT spectrum
- contribution of positrons trapped at vacancy clusters created by bombarding Xe ions
- experimental lifetime of irradiation-induced vacancy clusters correspond to clusters consisting of 6V<sub>Zr</sub> and 6V<sub>O</sub> (6V<sub>Zr</sub>+6V<sub>O</sub>)
- **ZrO<sub>2</sub> + 3%Y<sub>2</sub>O<sub>3</sub> ceramic**
  - lifetime τ<sub>3</sub> of the long lived component was prolonged and its intensity increased
  - this is due to irradiation-induced 6V<sub>Zr</sub>+6V<sub>O</sub> clusters which contribute to the component τ<sub>3</sub>
  - hence in Xe implanted ceramic the component with lifetime τ<sub>3</sub> contains a contribution from positrons trapped at triple points existing already in the virgin sample and a contribution of positrons trapped at irradiation-induced 6V<sub>Zr</sub>+6V<sub>O</sub> clusters

## Coincidence Doppler broadening (CDB)

- CDB ratio curves (with respect to pure annealed Zr): peak at p ≈ 15 × 10<sup>13</sup> m<sup>-2</sup> comes from 2p O electrons
- ZrO<sub>2</sub> + 10%Y<sub>2</sub>O<sub>3</sub> single crystal: Xe implantation leads to only a slight decrease of the fraction of positrons annihilated by oxygen electrons
- ZrO<sub>2</sub> + 3%Y<sub>2</sub>O<sub>3</sub> ceramic: practically no change of CDB ratio curve after Xe implantation
- Hence chemical environment of clusters created by Xe-implantation is similar to defects present in the virgin samples
- Xe bubbles were not detected due to low concentration of implanted Xe



## Conclusions

- Cubic ZrO<sub>2</sub> + 10%Y<sub>2</sub>O<sub>3</sub> single crystal and tetragonal ZrO<sub>2</sub> + 3%Y<sub>2</sub>O<sub>3</sub> ceramic were implanted by 167 MeV Xe ions.
- Virgin ZrO<sub>2</sub> + 10%Y<sub>2</sub>O<sub>3</sub> single crystal exhibits saturated trapping in V<sub>Zr</sub>
- In virgin ZrO<sub>2</sub> + 3%Y<sub>2</sub>O<sub>3</sub> ceramic positrons are trapped at V<sub>Zr</sub> and at larger point defects at triple points
- Both in the single crystal and the ceramic Xe implantation created clusters consisting of 6V<sub>Zr</sub> and 6V<sub>O</sub>.
- Chemical environment of irradiation-induced clusters is similar to defects in virgin samples.
- Optical measurements revealed that Xe implantation created colour centres with maximum absorption at the wavelength of 520 nm.

## References

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