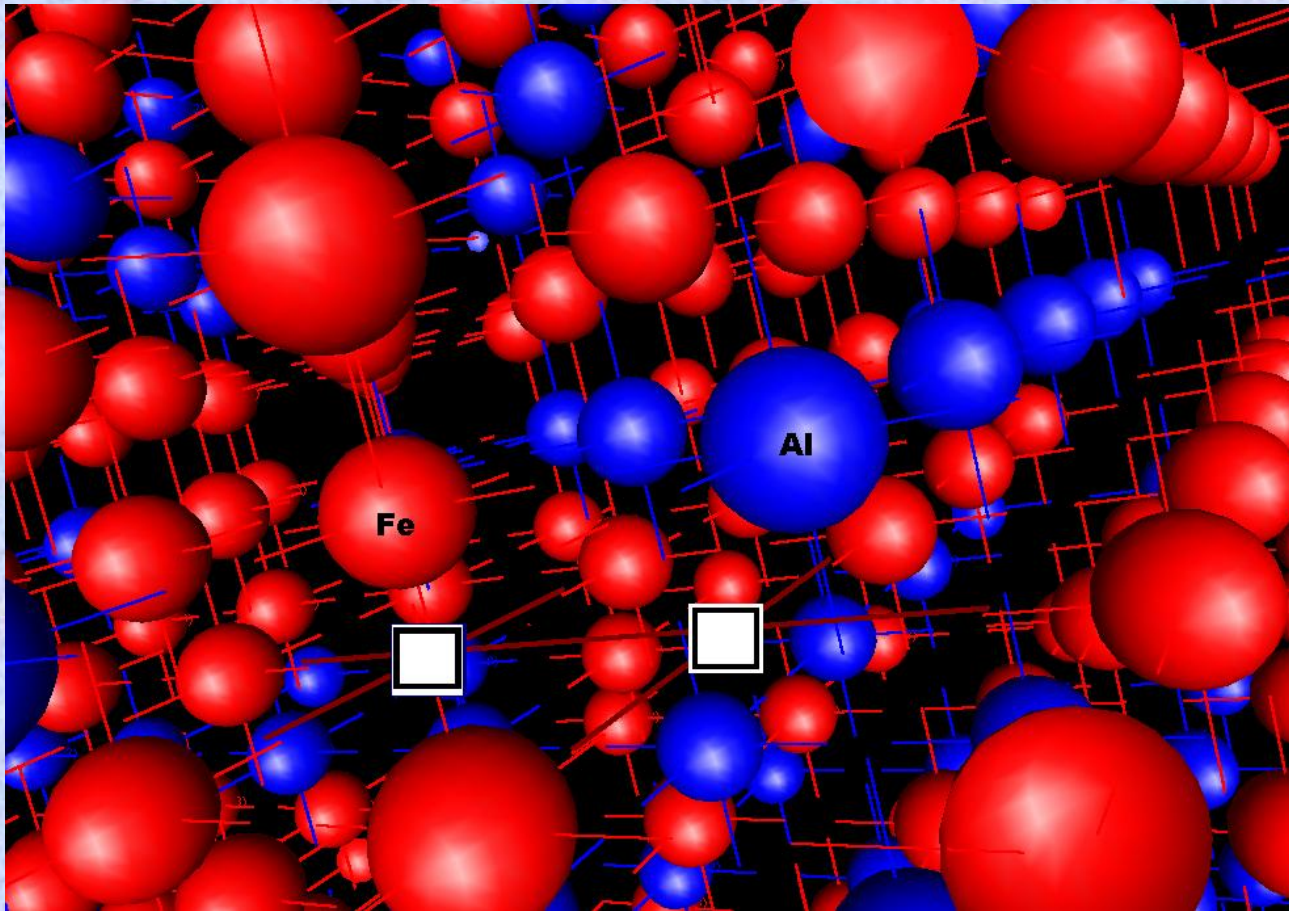


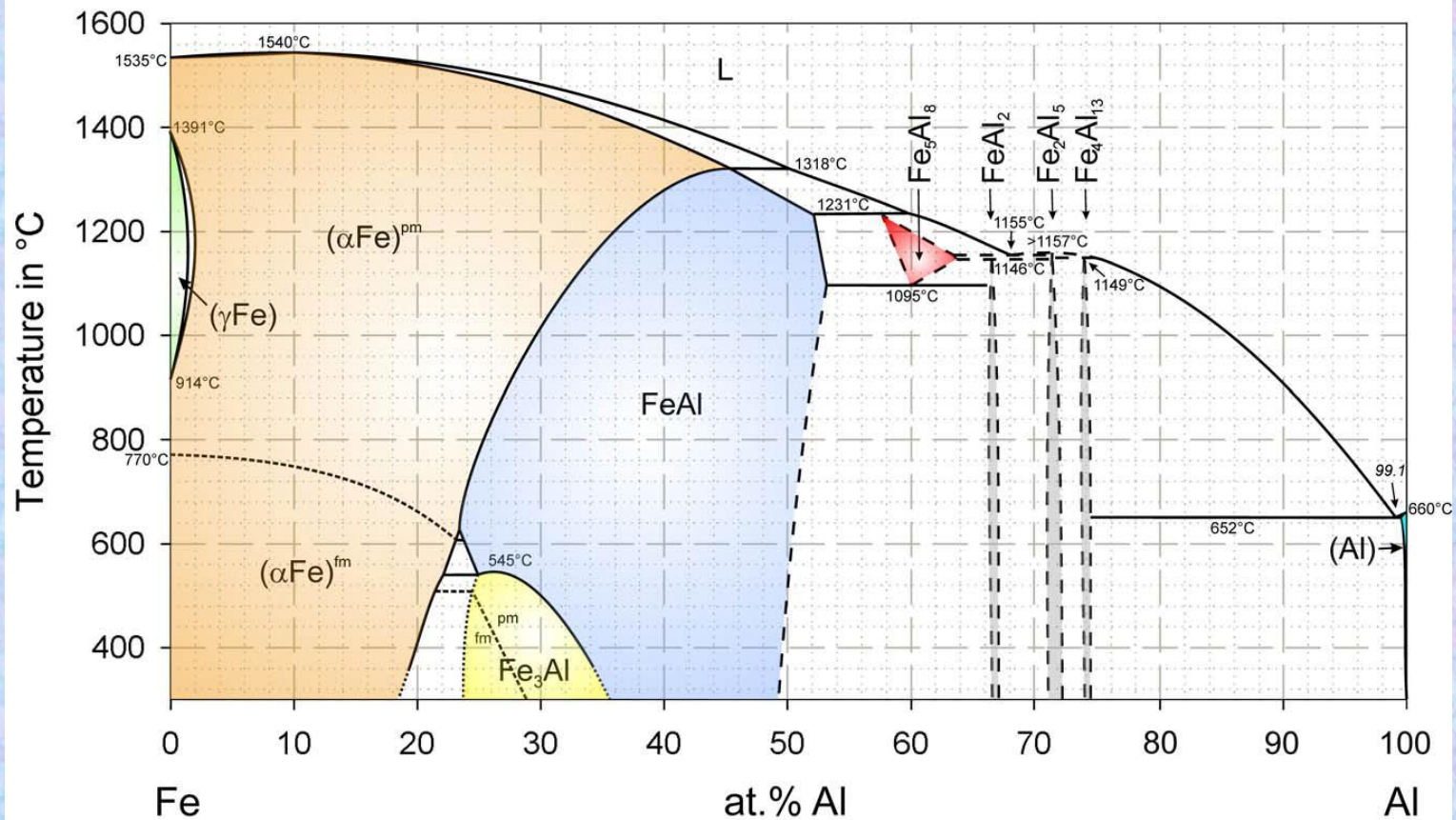
# Vacancy-induced hardening in Fe-Al alloys



František Lukáč, Charles University in Prague



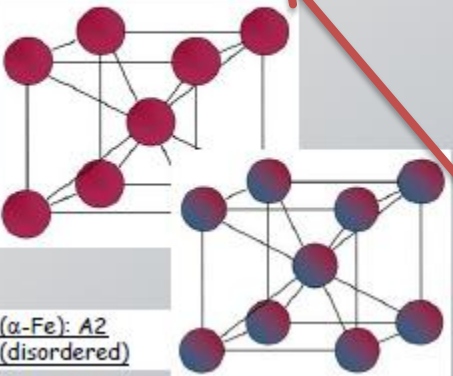
# Fe – Al phase diagram



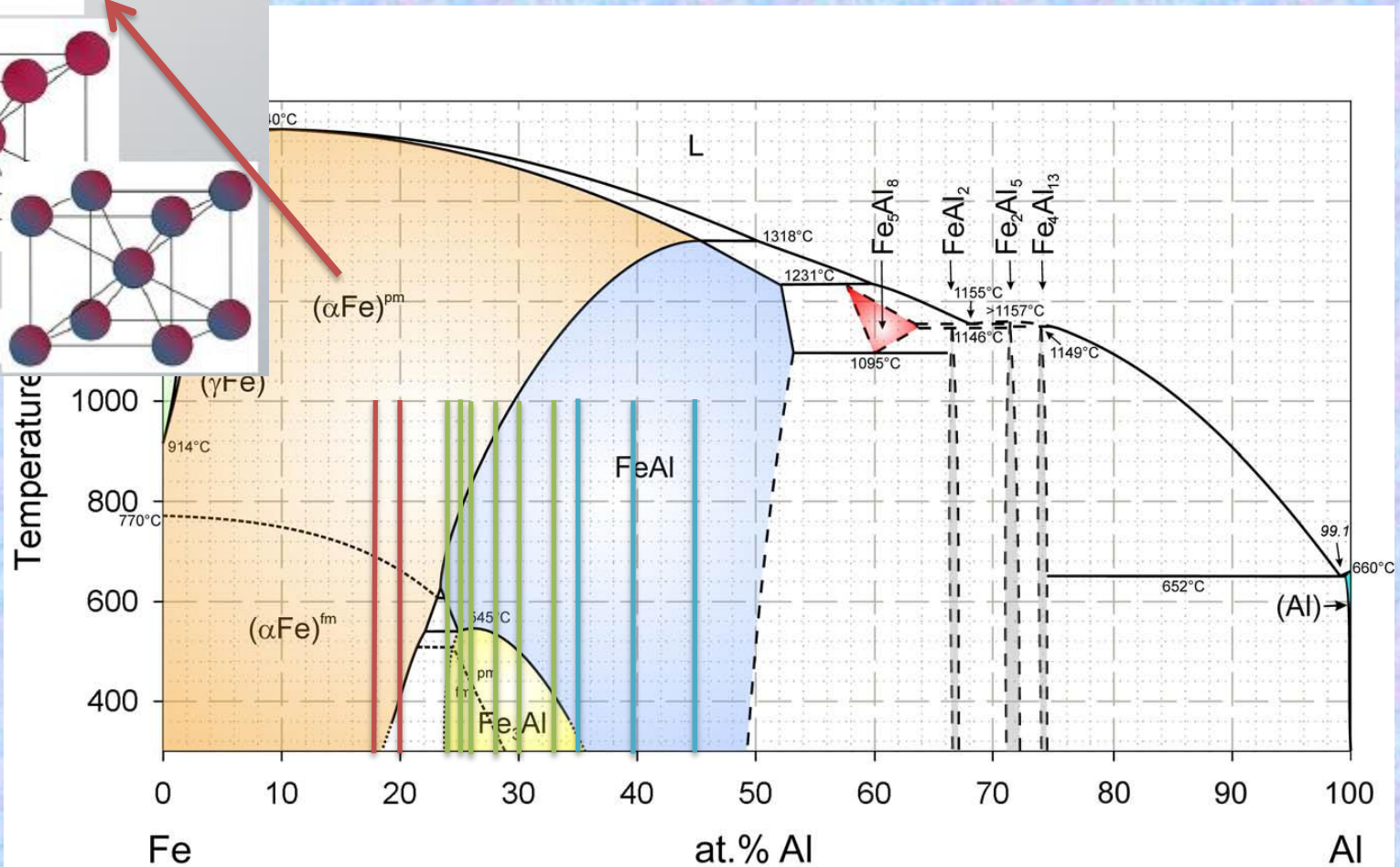


# Studied Fe – Al intermetallics

**$\alpha$ -Fe: A2**  
cI2,  $\bar{1}m\bar{3}m$



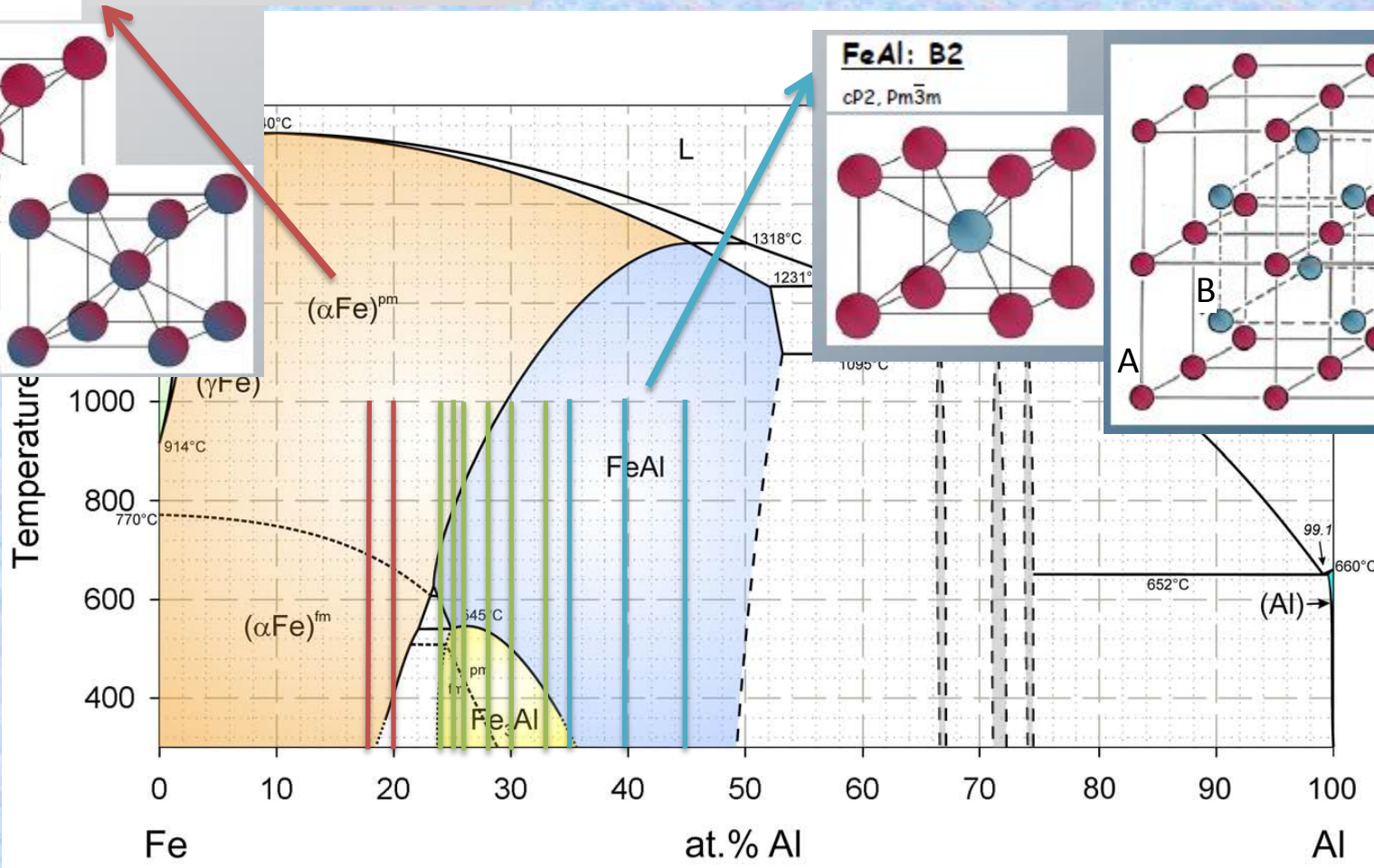
Fe and Al solid solution



# Studied Fe – Al intermetallics

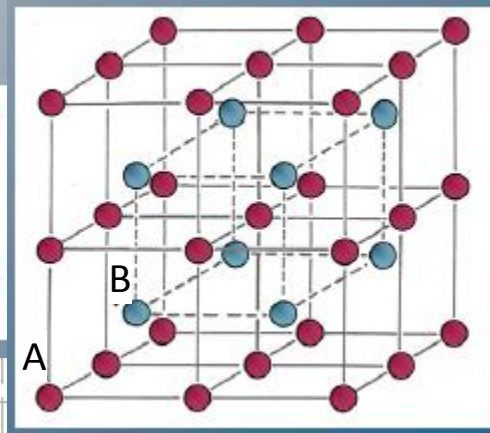
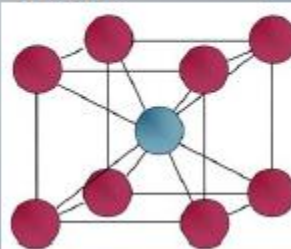
**$\alpha$ -Fe: A2**  
cI2,  $Im\bar{3}m$

Fe and Al solid solution



**FeAl: B2**

cP2,  $Pm\bar{3}m$

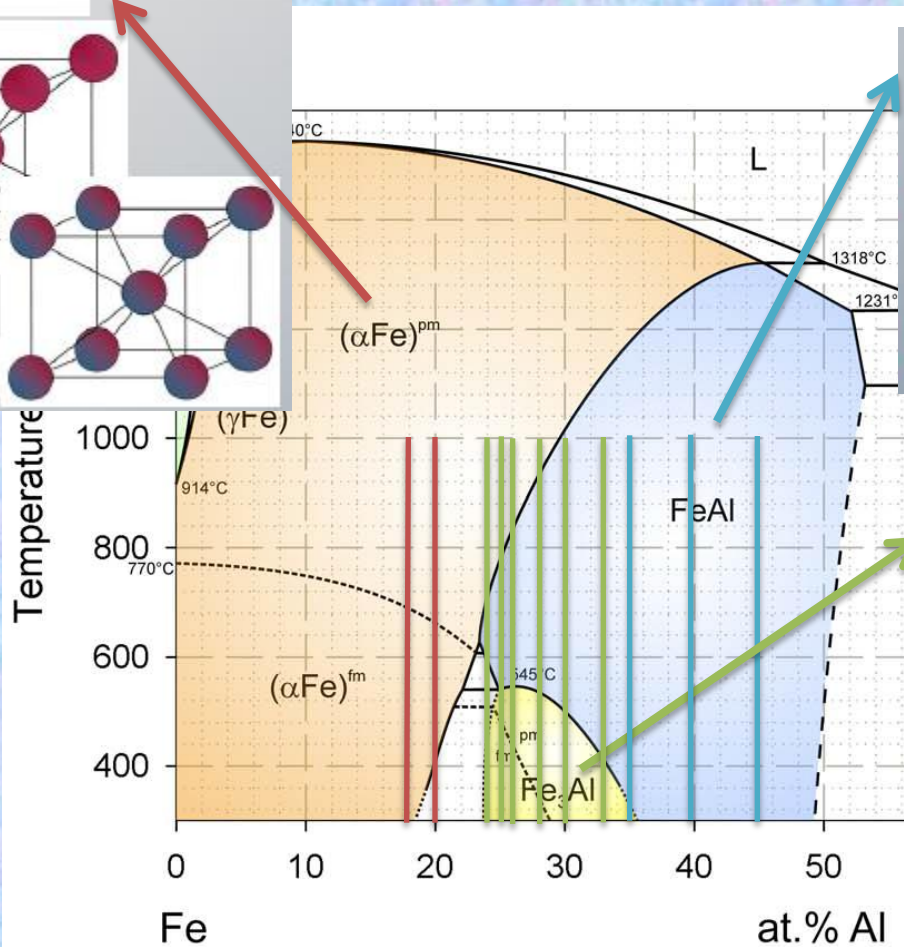
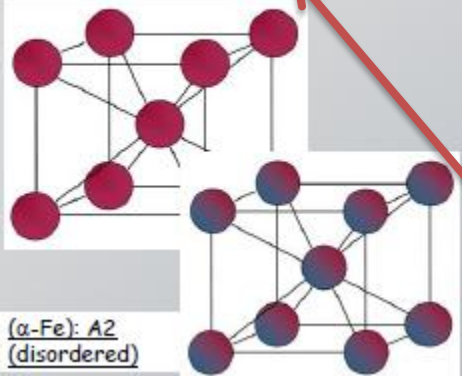




# Studied Fe – Al intermetallics

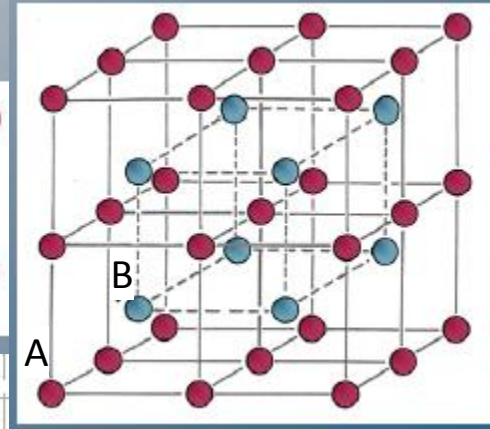
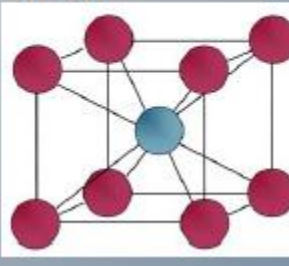
**$\alpha$ -Fe: A2**  
cI2,  $Im\bar{3}m$

Fe and Al solid solution



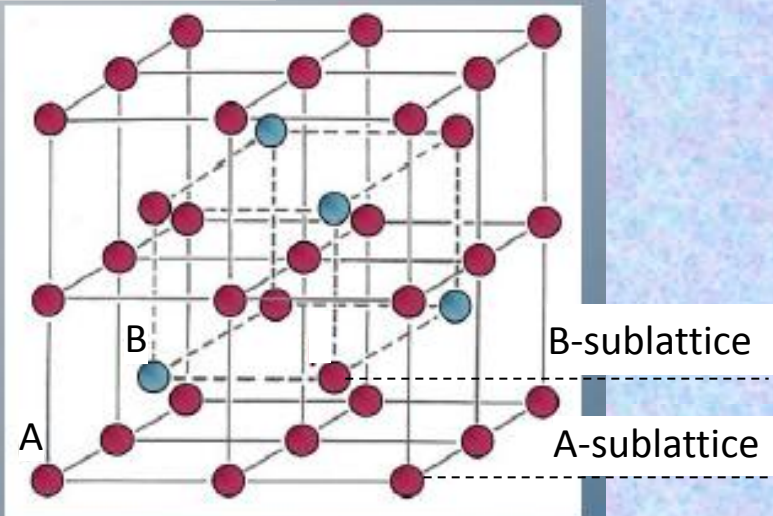
**FeAl: B2**

cP2,  $Pm\bar{3}m$

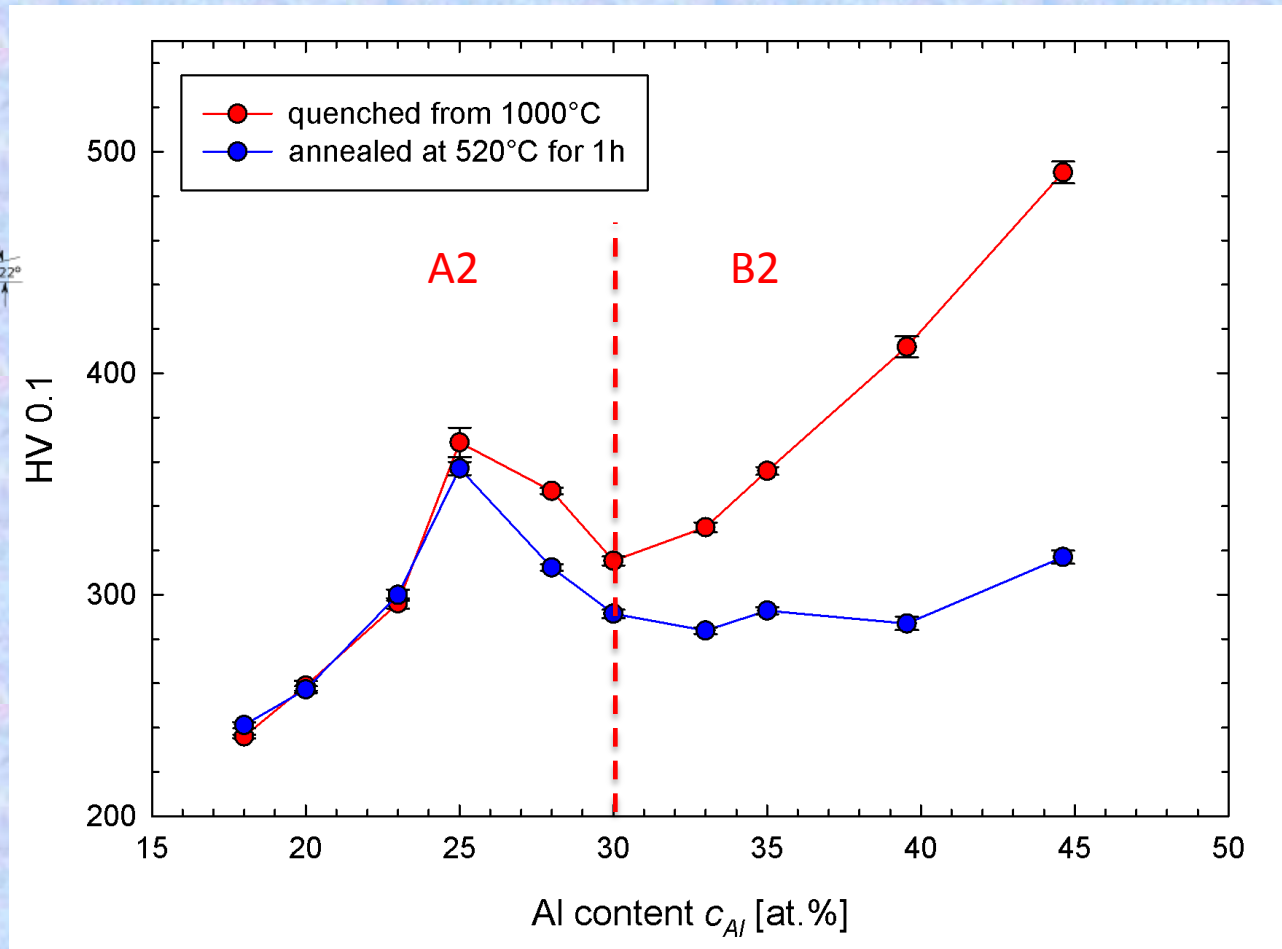
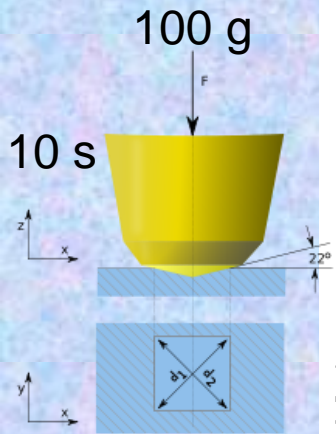


**Fe<sub>3</sub>Al: DO<sub>3</sub>**

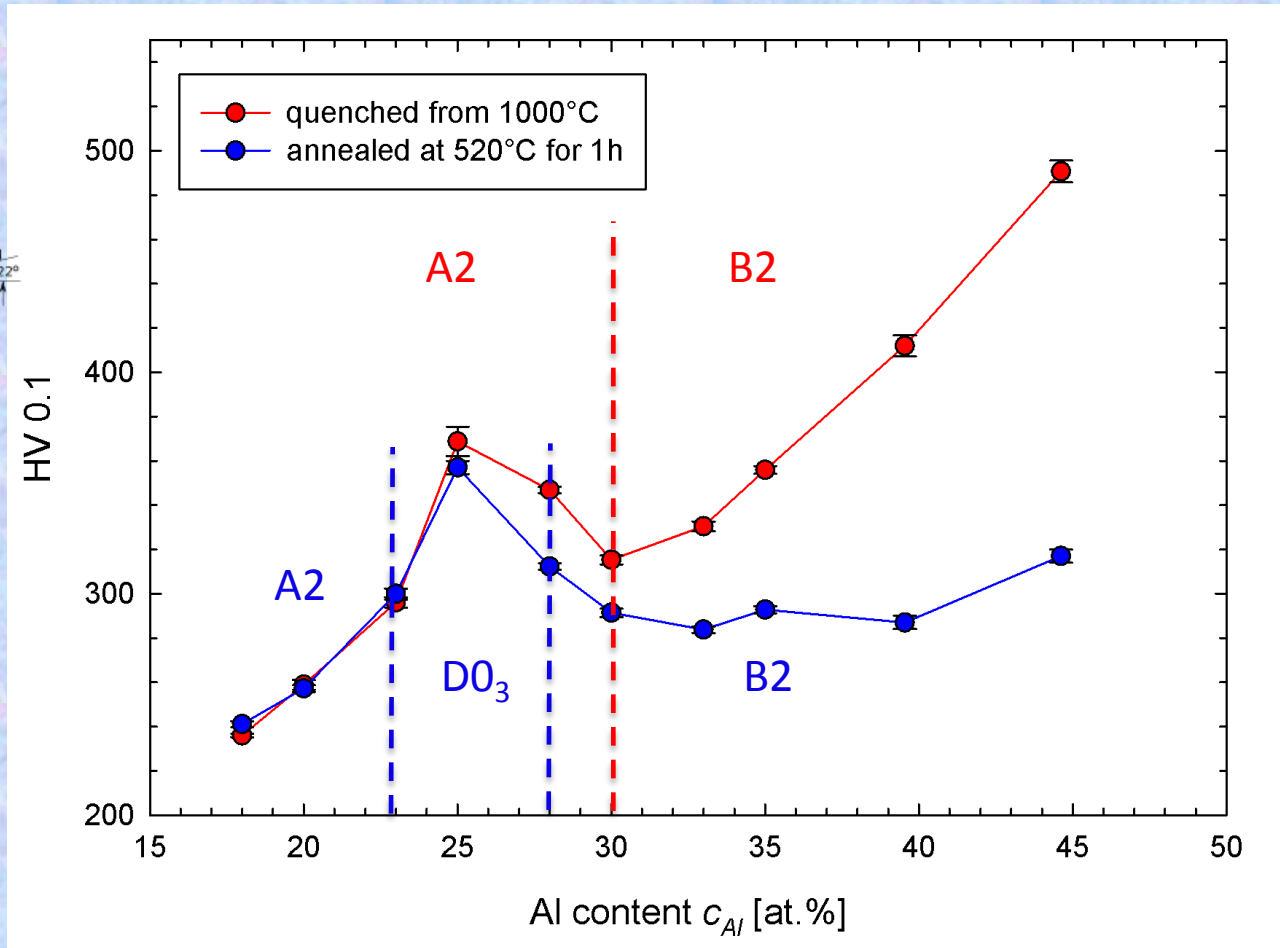
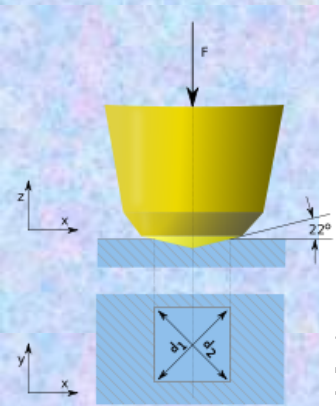
cF16,  $Fm\bar{3}m$



# Vickers microhardness of Fe-Al alloys



# Vickers microhardness of Fe-Al alloys

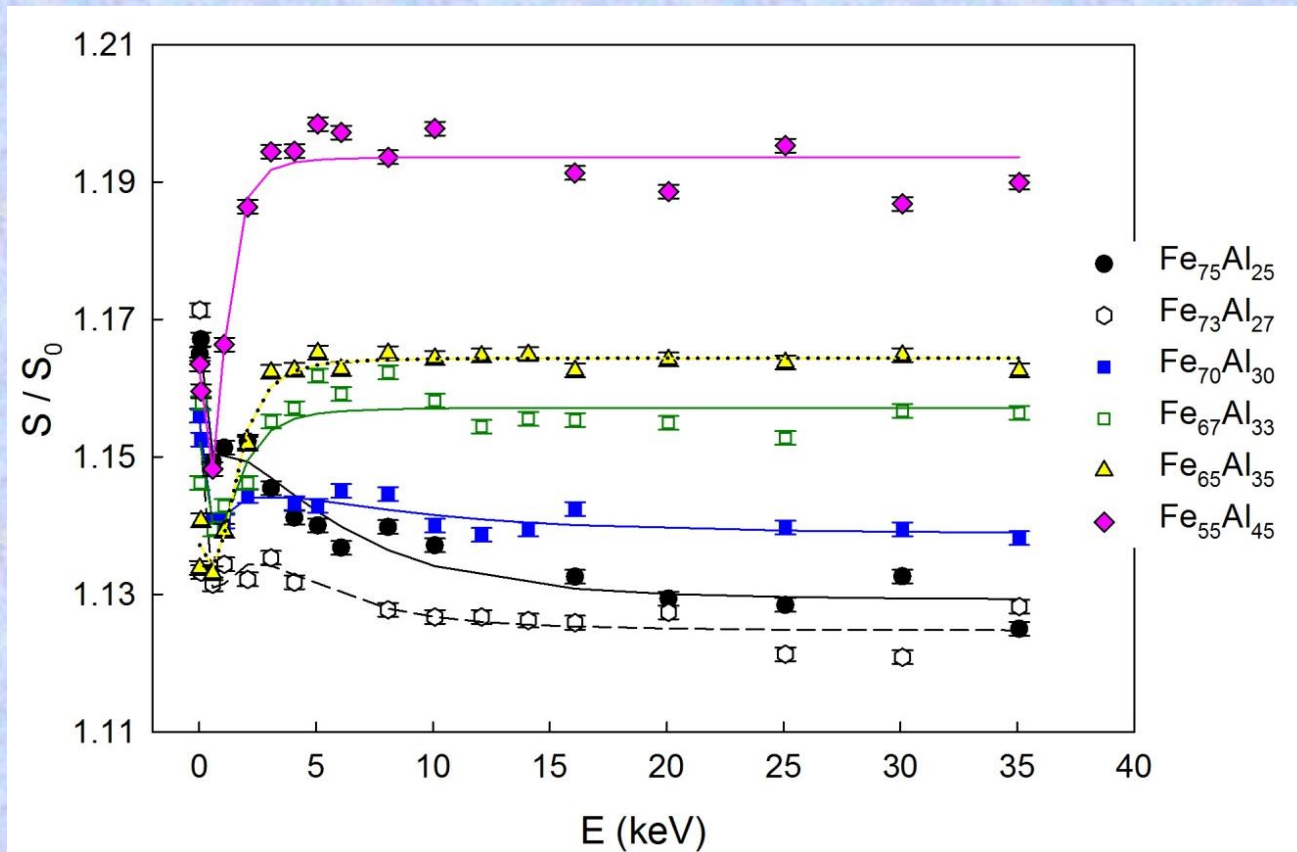


Measurable effect of vacancy hardening starts from  $c_{Al} > 25 \%$



# Slow positron implantation spectroscopy (SPIS)

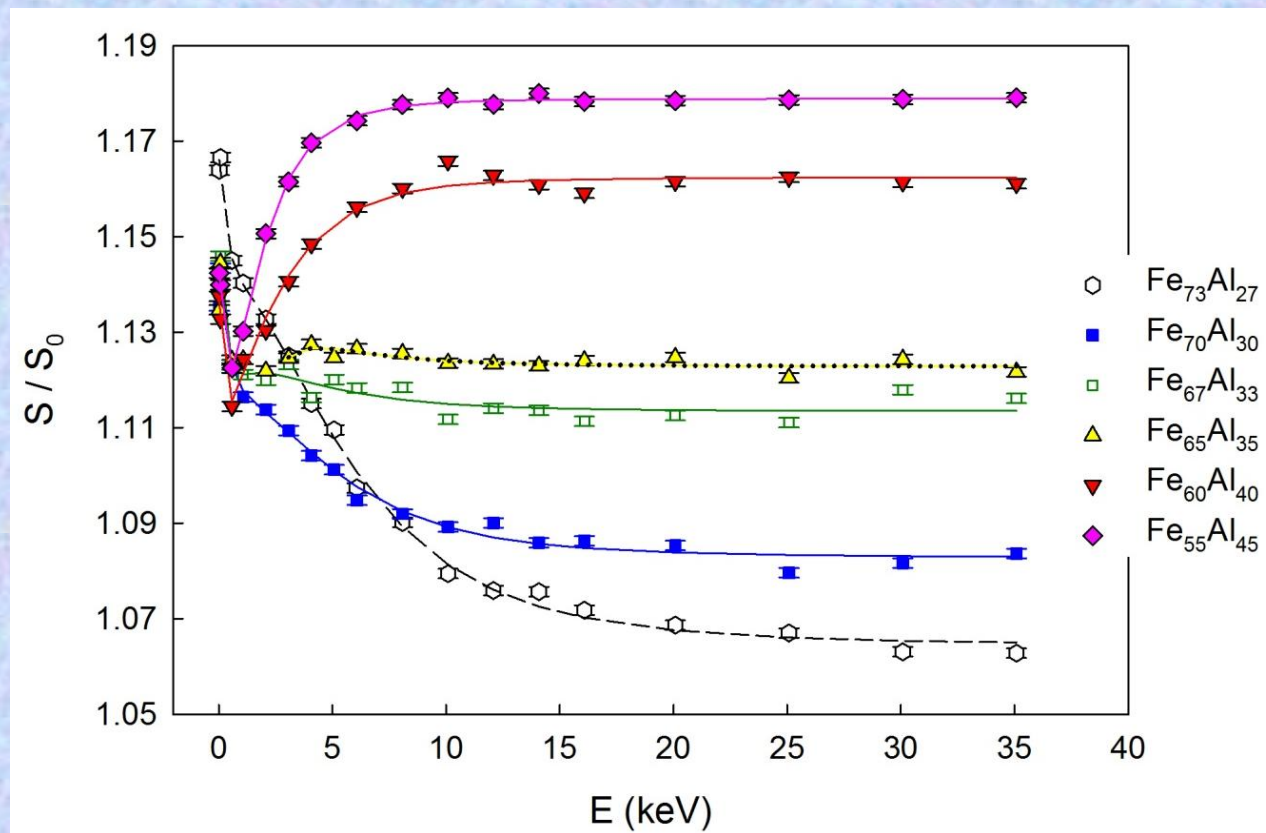
- Fe-Al alloys quenched from 1000 °C





# Slow positron implantation spectroscopy (SPIS)

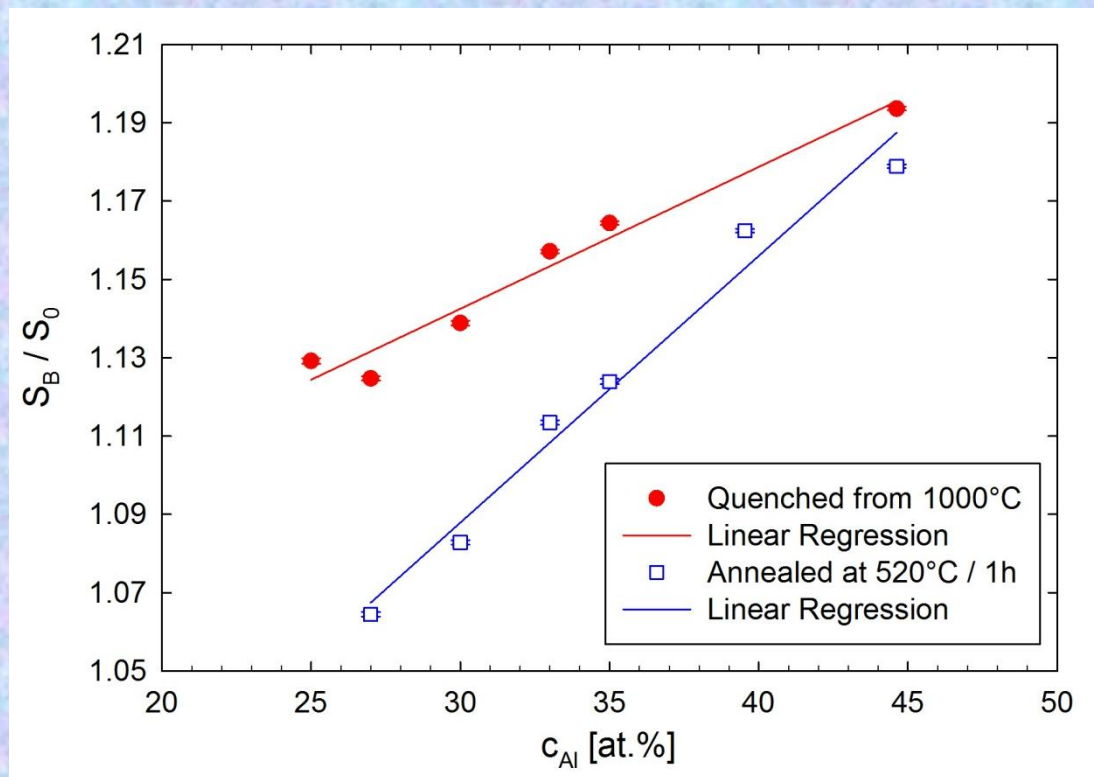
- Fe-Al alloys subsequently annealed at 520 °C



Al content  
increasing

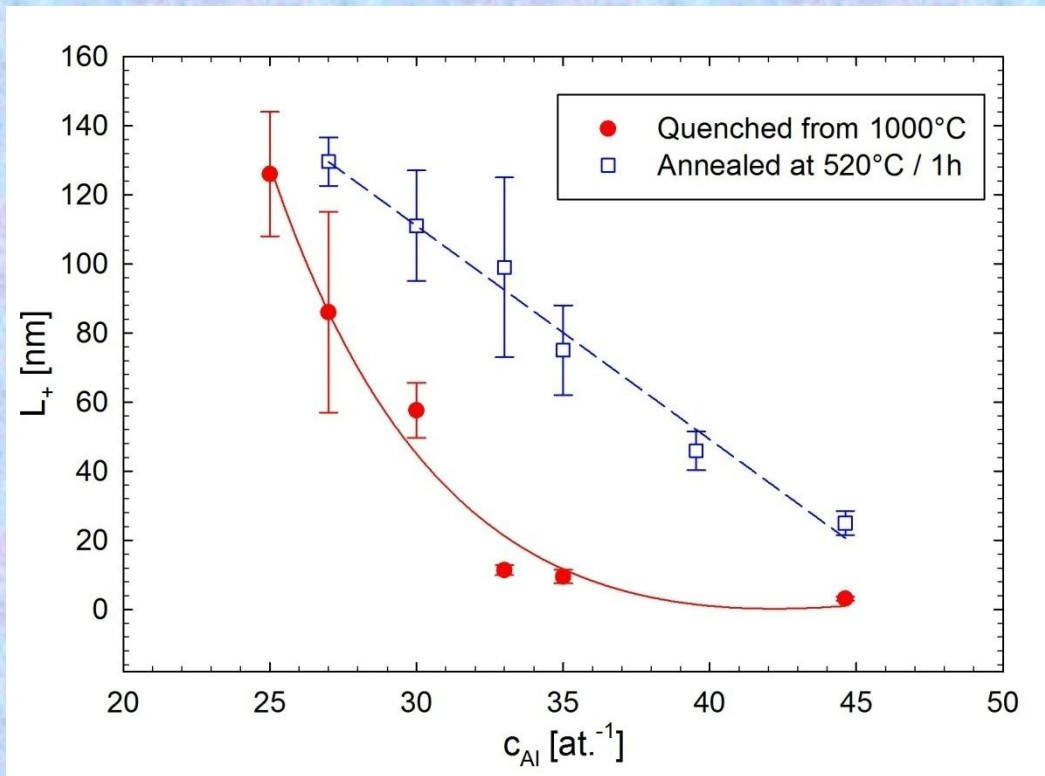
# Slow positron implantation spectroscopy (SPIS)

- bulk  $S$ -parameter fitted from  $S(E)$  curves shows increase with  $c_{Al}$



# Slow positron implantation spectroscopy (SPIS)

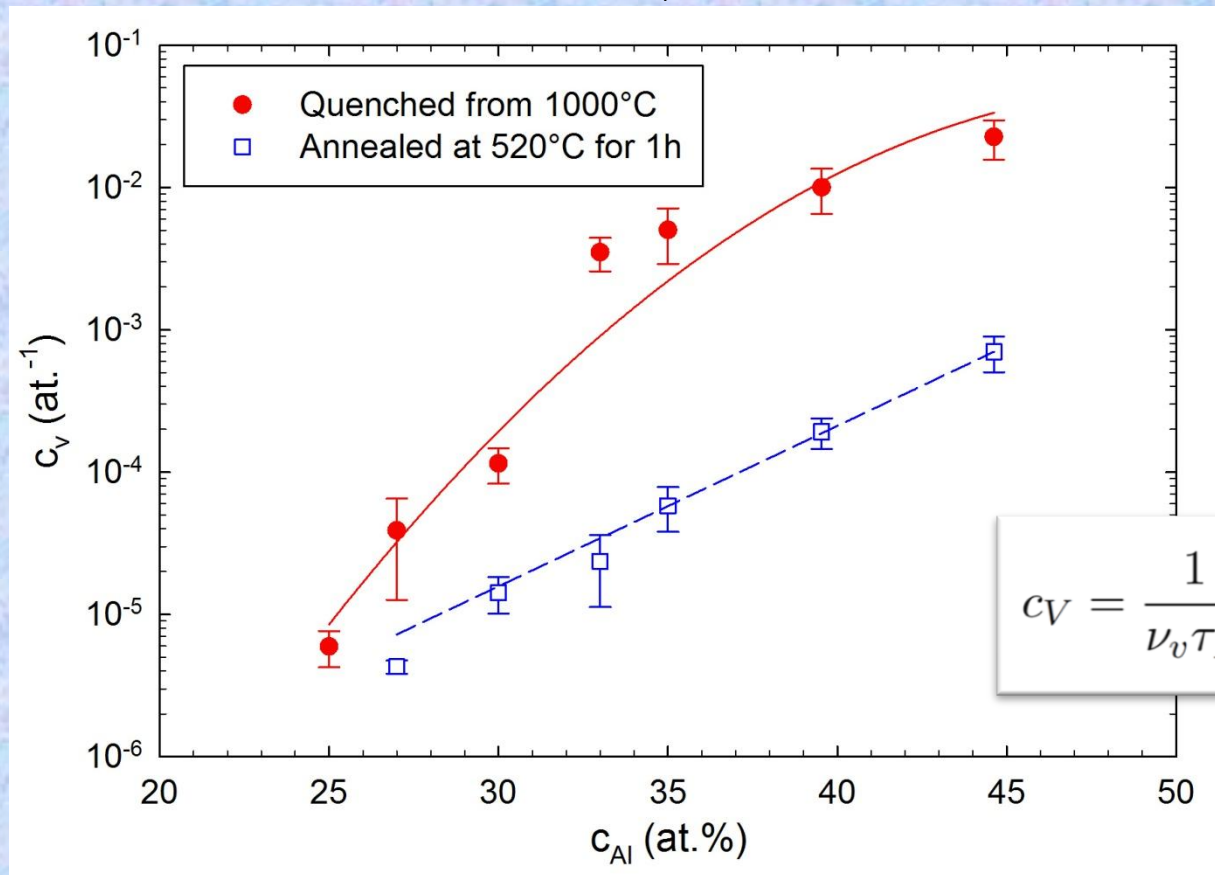
-  $L_+$  positron diffusion length fitted from  $S(E)$  curves





# Slow positron implantation spectroscopy (SPIS)

- Vacancy concentration calculated from  $L_+$  shows a drop after the annealing

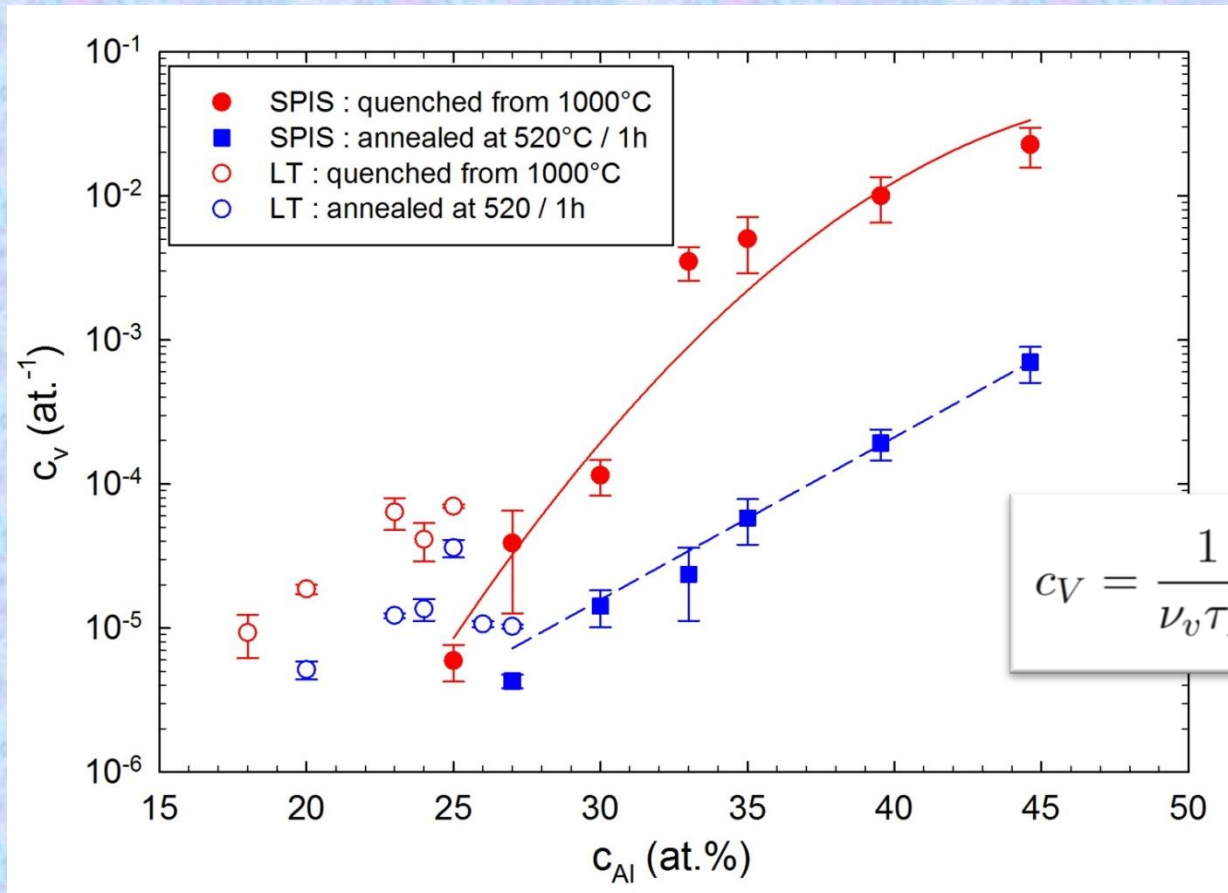


$$c_V = \frac{1}{\nu_v \tau_B} \left( \frac{L_{+,B}^2}{L_+^2} - 1 \right)$$

Quenched-in vacancies anneal out

# Vacancy concentration of Fe-Al alloys

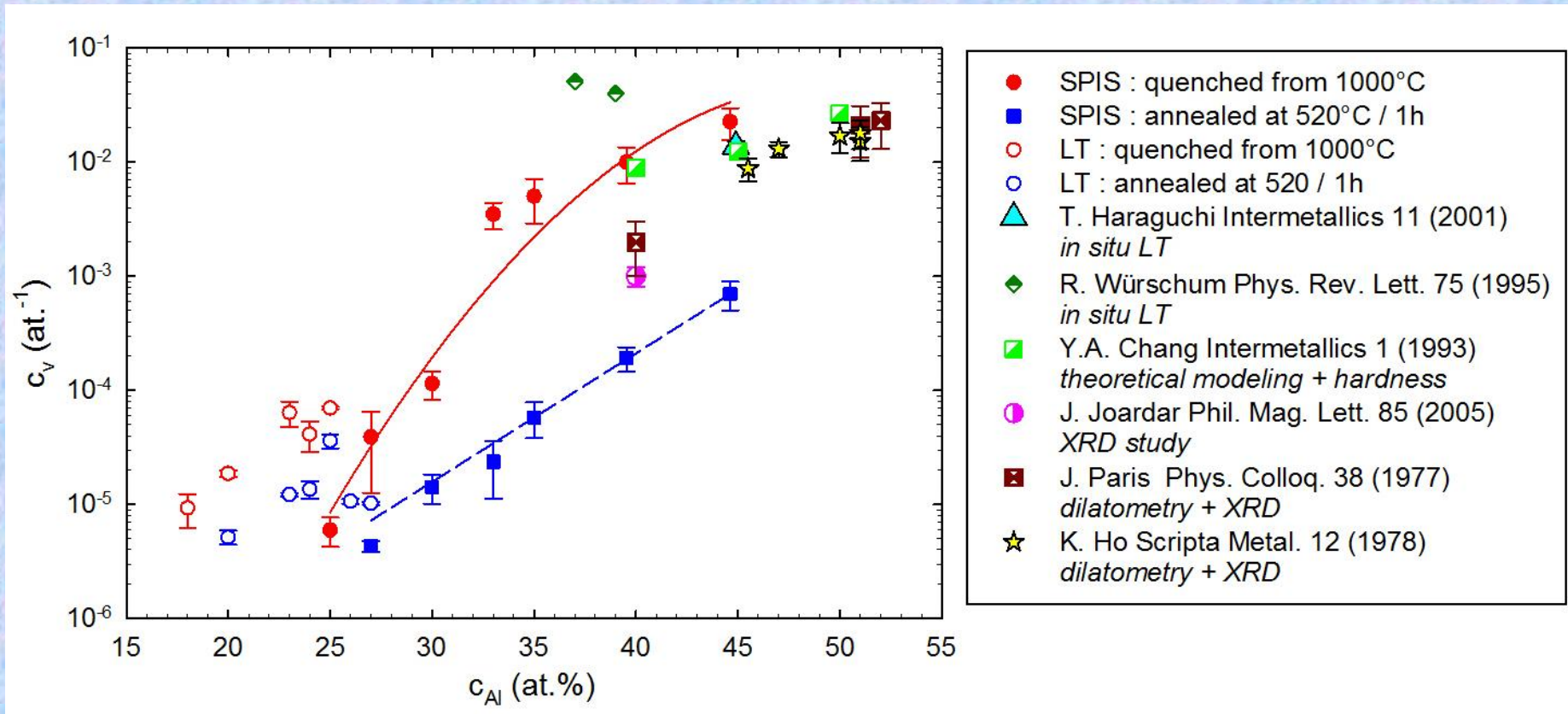
- Comparison with LT results



$$c_V = \frac{1}{\nu_v \tau_B} \left( \frac{L_{+,B}^2}{L_+^2} - 1 \right)$$

# Vacancy concentration of Fe-Al alloys

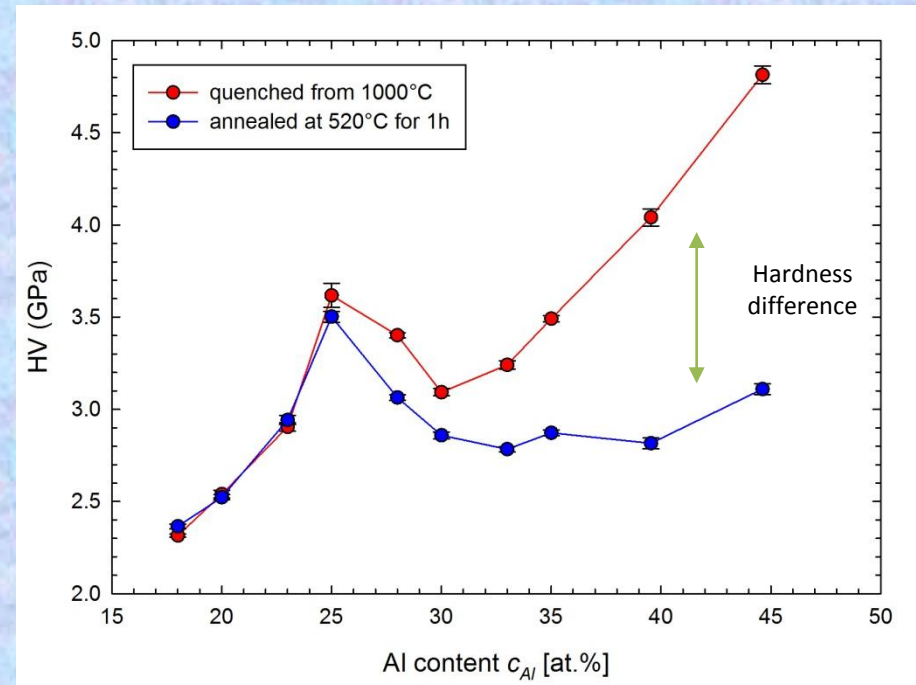
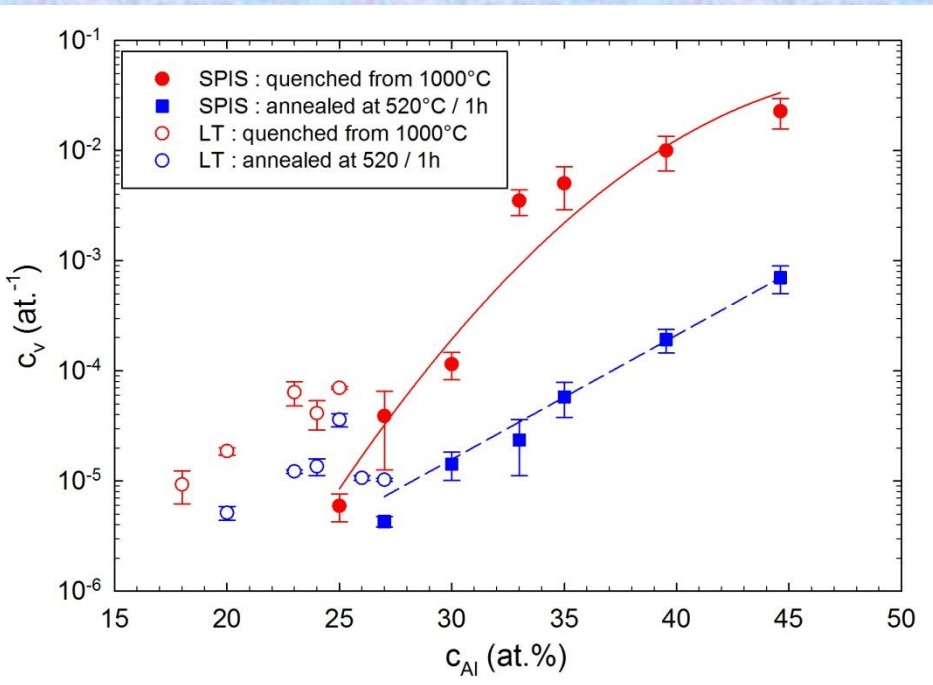
- Comparison with the results of various methods found in the literature





# Correlation of hardness with vacancy concentration

Comparison of HV and  $c_v$  dependencies shows clear correlation

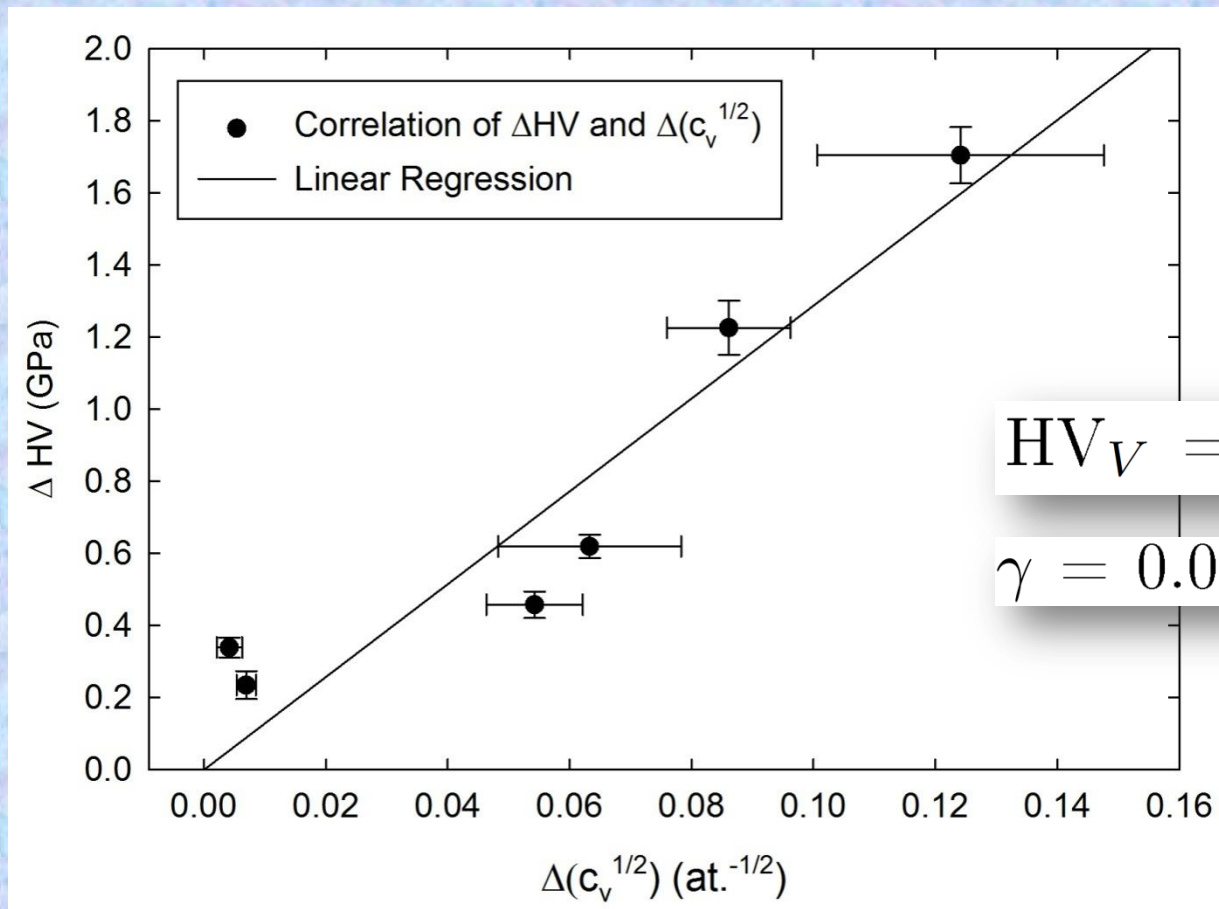


Vacancy hardening occurs when the concentration  $c_v$  exceeds  $\approx 10^{-4}$  at.  $^{-1}$

$$HV = HV_V(c_V) + HV_c(c_{Al})$$

# Vacancy hardening

- Chang et al.\* proposed square root dependence of hardness on vacancy concentration
- Difference of hardness between quenched and annealed alloys gives vacancy hardening coming from solid solution hardening of high concentration of vacancies



$$HV_V = 6\gamma\mu\sqrt{c_V}$$

$$\gamma = 0.020 \pm 0.005$$

# Conclusions

- SPIS measurements enable determination of high concentration of vacancies in Fe-Al alloys
- Vacancy concentration is consistent with other methods
- Hardening of the alloys fulfils the proposed square root dependence of hardness on  $c_v$
- Hardening coefficient  $\gamma$  is in the order of magnitude of previous result.